








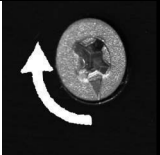

REGENCY

2-Shelf Open Tower • ONH03033 • INSTRUCTIONS
CARTONS: ST3330

Organize your parts and hardware. You will need (2) people, a Phillips head screwdriver and rubber mallet.



Parts :

<p>ST-A: Back Panel (30.25" x 28" x 1")</p>  <p>Quantity: 1</p>	<p>ST-B: Shelves (28" x 13" x 1")</p>  <p>Quantity: 2</p>	<p>ST-C: Center Support</p>  <p>Quantity: 1</p>	<p>ST-D: Foot Bracket (15"D)</p>  <p>Quantity: 2</p>
<p>ST-E: Left Side (15" x 31" x 1")</p>  <p>Quantity: 1</p>	<p>ST-F: Right Side (15" x 31" x 1")</p>  <p>Quantity: 1</p>	<p>ST-G: Top (29.5" x 15" x 1")</p>  <p>Quantity: 1</p>	<p>Figure 1: </p> <p>Cam Lock Assembly: To open Cam, point arrow toward Cam Pin hole. To lock Cam, turn clockwise.</p>
		<p>ST-H: Base (28" x 14.25" x 1")</p>  <p>Quantity: 1</p>	

IMPORTANT NOTICE:


Place all wooden parts on a clean and smooth surface such as a rug or carpet to avoid the parts from being scratched.
Check to be sure that you have all parts and hardware.
Remove all wrapping materials, including staples & packing straps before you start to assemble.
Do not tighten all screws/bolts until completely assembled.
Keep all hardware parts out of reach of children.

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Hardware :

I: Allen Key




Quantity: 1

J: 2.35" Long Bolt (60mm)




Quantity: 1

K: 1.5" Medium Bolts (38mm)




Quantity: 4

L: 3/4" Short Bolts (19mm)




Quantity: 4

M: Shelf Pins



Quantity: 8

N: 3/4" Wood Screws (19mm)




Quantity: 6

O: Wood Cam Pins



Quantity: 14

P: Cam Caps




Quantity: 14

Q: Glides



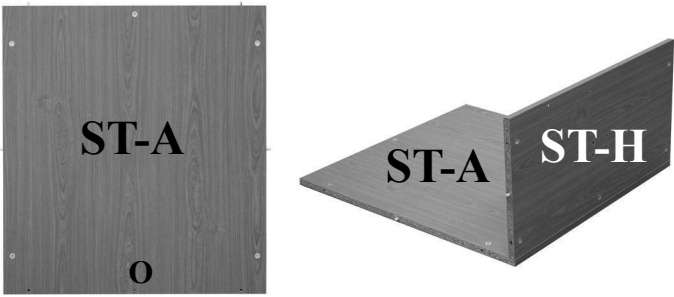
Quantity: 5

R: Washers

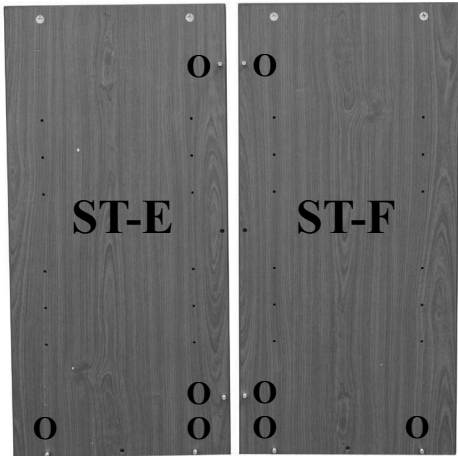


Quantity: 6

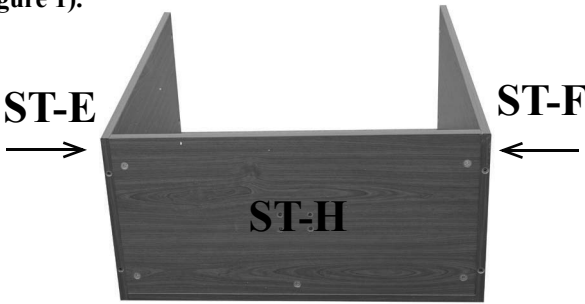
STEP 1: Insert 1 Wood Cam Pin(O) in the Back Panel(ST-A). Then, connect the Base(ST-H) to Back Panel(A) by inserting and locking cams (Figure 1).
NOTE: Cam Locks on Base Panel face away from Back Panel.



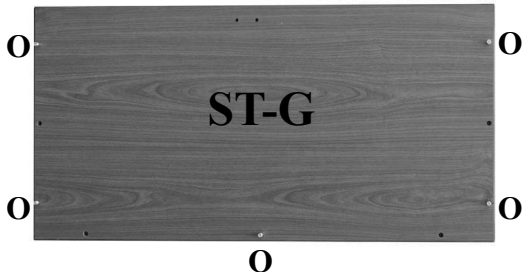
STEP 2: Insert 8 Wood Cam Pins(O) into the Left Side(ST-E) and Right Side(ST-F).



STEP 3 : Attach the Left Side(ST-E) and Right Side(ST-F) to the back and Base(ST-H) by inserting and locking cams (Figure 1).



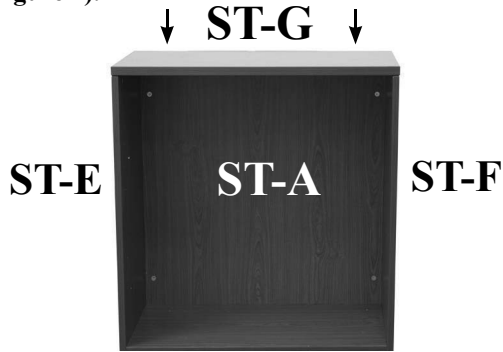
STEP 4 : Insert 5 Wood Cam Pins(O) into Top(ST-G).



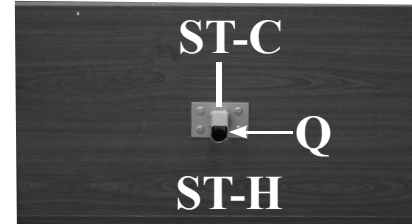
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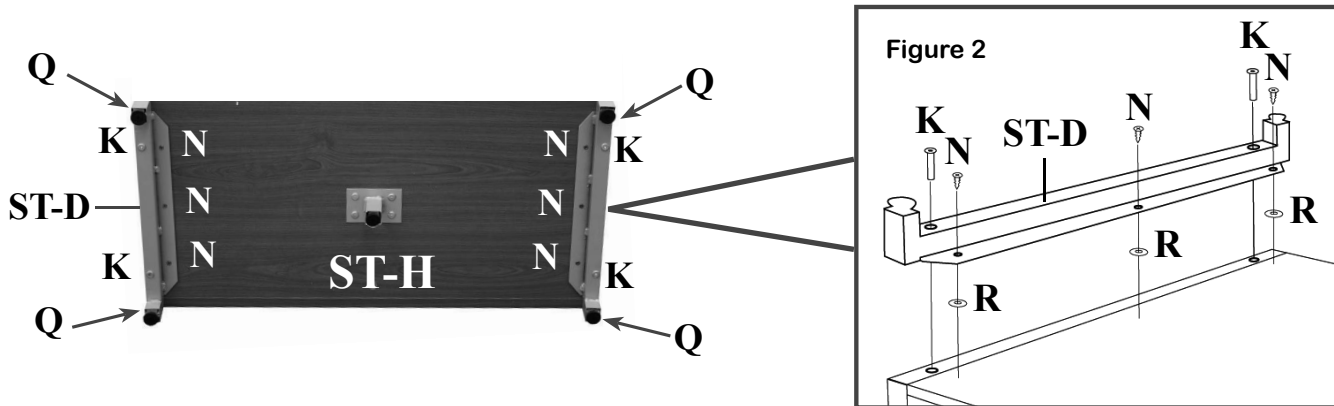
STEP 5 : Connect the **Top(ST-G)** to the **Left Side(ST-E)**, **Right Side(ST-F)** and the **Back Panel(ST-A)** by inserting and locking cams (Figure 1).



STEP 6 : Insert 1 **Glide(Q)** into the **Center Support(ST-C)**. Then, attach the **Center Support(ST-C)** to the **Base(ST-H)** using 4 **Short Bolts(L)**.



STEP 7 : Attach each **Foot Bracket(ST-D)** to **Base Panel(ST-H)** by placing 1 **Washer(R)** between the base and each wood screw hole on Foot Bracket(Figure 2). Then insert 4 **Medium Bolts(K)** and 6 **Wood Screws(N)**. Also, insert 4 **Glides(Q)** into **Foot Bracket(ST-D)**.



STEP 8 : Finish by inserting 8 **Shelf Pins(M)** and placing 2 **Shelves(ST-B)**. Place **Cam Caps(P)** over cam locks.

If you are attaching Open Tower to Low Credenza, Continue with Optional Step.

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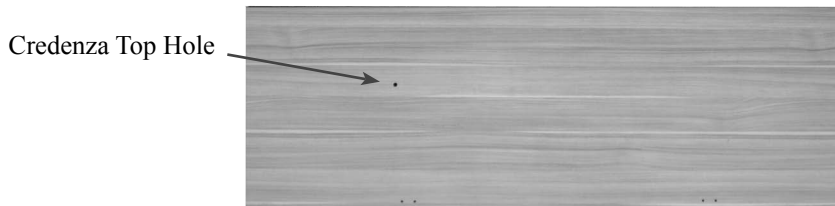
OPTIONAL STEP FOR EXTRA STABILITY ON A 60"x20" LOW CREDENZA

OPTIONAL STEP A : Remove the **Glide(Q)** from the **Center Support(ST-C)**.



OPTIONAL STEP B: Connect Tower to Low Credenza by inserting **Long Bolt(J)** through Credenza Top Hole and into the **Center Support(ST-C)**.

NOTE: THIS CONNECTION WILL PERMANENTLY DISFIGURE THE LOW CREDENZA TOP!



Low Credenza Top